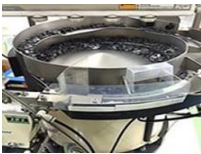
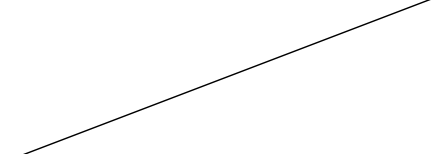
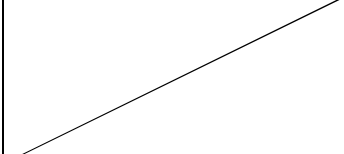
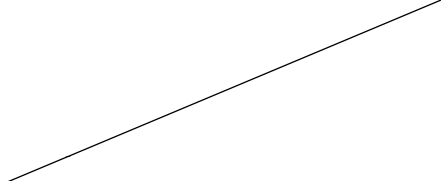
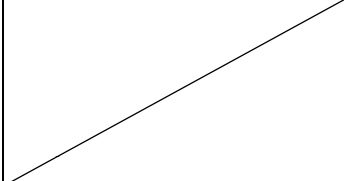
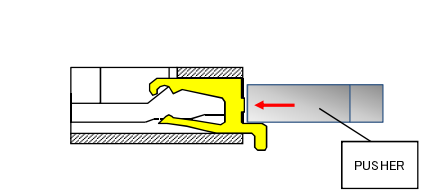
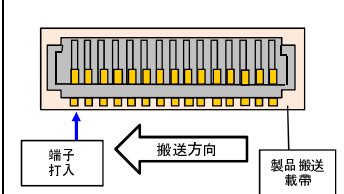
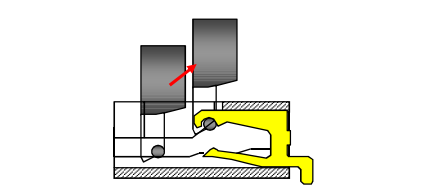
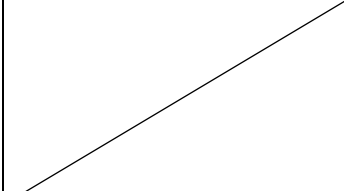
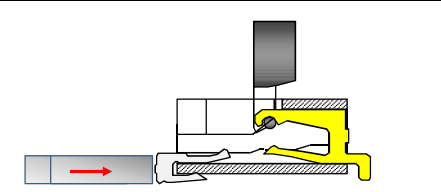
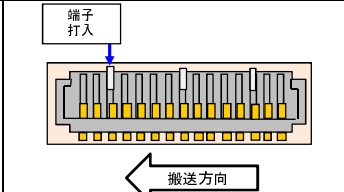
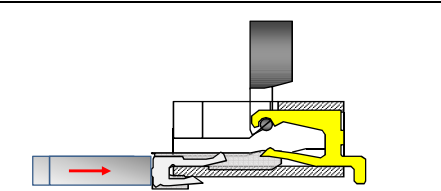
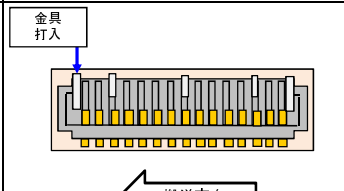
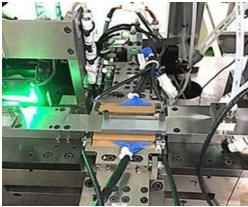
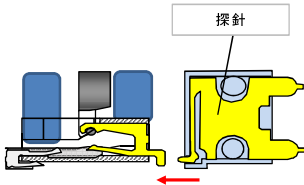
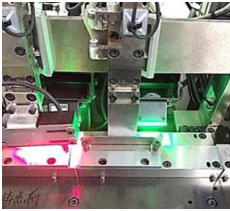
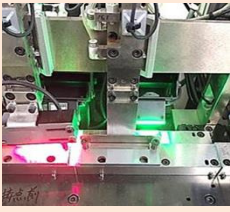
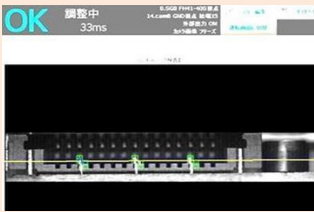
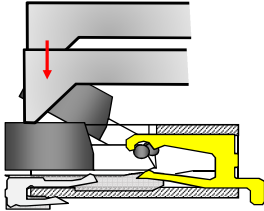
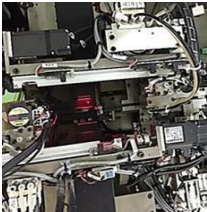
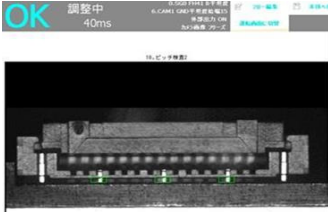
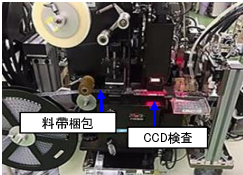
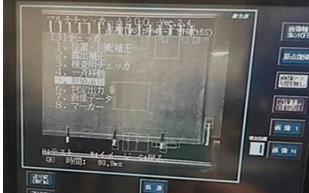


■組裝工程概略

[illegible]

Procedure	Photo	Section view	Top view	Description
Plastic Feeder				透過餵料機將塑件的方向統一並以整列好的狀態搬送至自動組裝機。
Laser Lot marking				透過雷射將Lot 刻印於所有連接器表面。
Contact pin inserting				將SH端子打入塑件固定。 將料捲狀態的端子1PIN1PIN裁切後透過PUSHER打入塑件。
Actuator assembly				將可動片插入組裝於打好端子的製品。
GND pin inserting				將GND端子打入塑件固定。 將料捲狀態的端子1PIN1PIN裁切後透過PUSHER打入塑件。
Metal fitting inserting				將補強金具打入塑件固定。 將料捲狀態的補強金具1PIN1PIN裁切後，透過PUSHER打入塑件。

Procedure	Photo	Section view	Top view	Description
Short check				針對端子以打入的製品，透過探針碰觸所有端子導腳部以檢查耐電壓是否有異。
CCD check 1				透過CCD針對SH端子接點高度等實施自動全檢。
CCD check 2				透過CCD針對GND端子接點高度實施自動全檢。
Actuator closing				將可動片打開狀態下的連接器可動片閉闔。
CCD check 3				透過CCD針對SH端子平坦度尺寸、PITCH尺寸實施自動全檢。
CCD check 4				透過CCD針對GND端子及金具平坦度尺寸、GND端子PITCH尺寸實施自動全檢。
Tape reel CCD check Packaging	 料帶捆包 CCD檢查			透過CCD針對SH端子缺料、GND端子缺料、壓入尺寸實施自動全檢。 隨後將封膜熱封以實施料帶捆包。
Appearance check				遵照工程內檢查基準書實施連接器外觀全檢。 使用的放大鏡倍率為2倍。